

Product Data Sheet
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Sika® Concrete Primer

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Two-component Polyurea Primer

Product Description	Sika® Concrete Primer is a two component, rapid curing, high solids, solvent based polyurea primer.
Uses	Bonding agent on cementitious substrates for Sikafloor®-405/406 <ul style="list-style-type: none"> ■ Primer for the Sika Balcony Fast Cure I system
Characteristics / Advantages	<ul style="list-style-type: none"> ■ Significantly reduces the likelihood of outgassing from susceptible substrates ■ Seals and primes substrates enabling over-coating at a minimum of 30 minutes (under ideal conditions) ■ Combines a rapid cure time with a long pot life ■ Helps to stabilise substrates ■ Easy application by brush or roller ■ Can be used between coats to locally address pin-holing
Product Data	
Form	
Appearance / Colour	Colourless to pale yellow
Packaging	4.5 litre (~ 4.6 kg) containers; 3.5l part A + 1.0l part B 11.5 litre (~ 11.78 kg) containers; 9l part A + 2.5l part B
Storage	
Storage Conditions / Shelf Life	12 months from date of production if stored properly in original, unopened and undamaged sealed container in a cool, dry location away from direct sunlight
Technical Data	
Chemical Base	Two component solvent based polyurea
Density	~1.02 kg/l
Flash Point	Part A: 40 °C Part B: 73 °C



System Information

Application Details

Substrate Quality	Substrates should be free from laitance, dust, oil and grease achieved by wire brushing or mechanical preparation.
Substrate Preparation	Allow a minimum of 28 days before overcoating new concrete. The concrete should have a Pull off strength $\geq 1.5 \text{ N/mm}^2$. Defects or damage to concrete decks must be made good using a proprietary polymer modified repair mortar. Any repairs should be allowed a minimum of 72 hours to cure and until such time as the moisture content has fallen to the permissible level.

Application Conditions / Limitations

Substrate Temperature	+5 °C min. / +30 °C max.
Ambient Temperature	+5 °C min. / +30 °C max.
Substrate Moisture Content	Visible damp free (maximum 18% wood moisture equivalent). < 6% pbw moisture content Test method: Sika®-Tramex meter, < 4% CM - measurement or Oven-dry-method. No rising moisture according to ASTM (Polyethylene sheet).
Dew Point	Beware of condensation! Surface temperature during application must be at least +5 °C above dew point.
Consumption	1 or 2 coats with a consumption of $\sim 0.130 \text{ kg/m}^2$ per coat depending upon surface roughness and absorption.

Application Instructions

Mixing	Part A : Part B = 78 : 22 (by volume) Part A : Part B = 82 : 18 (by weight)
Application Method / Tools	Ensure surface is dry and free from dust and laitance. Previously primed areas must be free from contamination before re-priming or top coating. Product may be applied to damp surfaces but these must not be visibly wet (see substrate moisture content). Prepare primer by mixing the base until uniform. Add the activator and re-mix until homogeneous. Apply between 5 and 30 °C. Air and substrate temperatures should remain a minimum of 5°C above dew point throughout the application and curing periods. Apply by brush or roller. Brush or roller. Use brushes for small areas only.
Potlife	1 hour at 20°C <i>Note: Pot life will decrease at higher temperatures.</i>
Waiting Time / Overcoating	At 20°C: Dry to touch 10 minutes Dry through 30 minutes Apply an additional coat if more than 24 h pass before coating Note: The product turns brown/yellow when kept exposed/unprotected by a coating
Cleaning of Tools	Clean all tools and application equipment with Thinner C immediately after use. Hardened / cured material can only be mechanically removed.
Notes on Application / Limitations	Do not apply in wet weather or to wet surfaces.

Value Base All technical data stated in this Product Data Sheet are based on laboratory tests. Actual measured data may vary due to circumstances beyond our control.

Local Restrictions Please note that as a result of specific local regulations the performance of this product may vary from country to country. Please consult the local Product Data Sheet for the exact description of the application fields.

Health and Safety Information For information and advice on the safe handling, storage and disposal of chemical products, users shall refer to the most recent Material Safety Data Sheet containing physical, ecological, toxicological and other safety-related data.

Legal Notes The information, and, in particular, the recommendations relating to the application and end-use of Sika products, are given in good faith based on Sika's current knowledge and experience of the products when properly stored, handled and applied under normal conditions in accordance with Sika's recommendations. In practice, the differences in materials, substrates and actual site conditions are such that no warranty in respect of merchantability or of fitness for a particular purpose, nor any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any written recommendations, or from any other advice offered. The user of the product must test the product's suitability for the intended application and purpose. Sika reserves the right to change the properties of its products. The proprietary rights of third parties must be observed. All orders are accepted subject to our current terms of sale and delivery. Users must always refer to the most recent issue of the local Product Data Sheet for the product concerned, copies of which will be supplied on request.



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