

SAFETY DATA SHEET

Bond-Prime

SECTION 1: Identification of the substance/mixture and of the company/ undertaking

1.1 Product identifier

Product name : Bond-Prime

1.2 Relevant identified uses of the substance or mixture and uses advised against

| Identified uses | |
|---|--------|
| Professional application of coatings and inks | |
| Uses advised against | Reason |
| All Other Uses | |

1.3 Details of the supplier of the safety data sheet

Flexcrete Technologies Ltd.
Tomlinson Road
Leyland
Lancashire, United Kingdom
PR25 2DY

Tel: +44(0)1772 450950

e-mail address of person responsible for this SDS : sdsfellinguk@akzonobel.com

National contact

1.4 Emergency telephone number

National advisory body/Poison Centre (For use only by licensed medical professionals.)

Telephone number : +44 (0)344 892 0111 (UK) +353 (0)1 809 2566 (Eire)

Supplier

Telephone number : +44 (0)191 469 6111 (24H)

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Product definition : Mixture

Classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]

Not classified.

The product is not classified as hazardous according to Regulation (EC) 1272/2008 as amended.

See Section 16 for the full text of the H statements declared above.

See Section 11 for more detailed information on health effects and symptoms.

2.2 Label elements

Signal word : No signal word.

Hazard statements : No known significant effects or critical hazards.

Precautionary statements

Date of issue/Date of revision : 11/04/2022

Version : 4

1/11

SECTION 2: Hazards identification

| | |
|---|--|
| General | : Not applicable. |
| Prevention | : Not applicable. |
| Response | : Not applicable. |
| Storage | : Not applicable. |
| Disposal | : Dispose of contents and container in accordance with all local, regional, national and international regulations. |
| Supplemental label elements | : Contains a biocidal product. Contains 1,2-benzisothiazol-3(2H)-one. May produce an allergic reaction. Safety data sheet available on request. Wear appropriate respirator when ventilation is inadequate. |
| Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles | : Not applicable. |

2.3 Other hazards

Other hazards which do not result in classification : None known.

SECTION 3: Composition/information on ingredients

3.2 Mixtures : Mixture

| Product/ingredient name | Identifiers | % by weight | Classification Regulation (EC) No. 1272/2008 [CLP] | Nota (s) | Type |
|------------------------------|--|-------------|--|----------|------|
| 2-phenoxyethanol | EC: 204-589-7 CAS: 122-99-6 Index: 603-098-00-9 | ≤3 | Acute Tox. 4, H302 Eye Irrit. 2, H319 | - | [1] |
| 1,2-benzisothiazol-3(2H)-one | EC: 220-120-9 CAS: 2634-33-5 Index: 613-088-00-6 | <0.025 | Acute Tox. 4, H302 Skin Irrit. 2, H315 Eye Dam. 1, H318 Skin Sens. 1, H317 Aquatic Acute 1, H400 (M=10) Aquatic Chronic 1, H410 (M=10) See Section 16 for the full text of the H statements declared above. | - | [1] |

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment, are PBTs or vPvBs or have been assigned a workplace exposure limit and hence require reporting in this section.

Type

- [1] Substance classified with a health or environmental hazard
- [2] Substance with a workplace exposure limit
- [3] Substance meets the criteria for PBT according to Regulation (EC) No. 1907/2006, Annex XIII
- [4] Substance meets the criteria for vPvB according to Regulation (EC) No. 1907/2006, Annex XIII
- [5] Substance of equivalent concern

Occupational exposure limits, if available, are listed in Section 8.

SECTION 4: First aid measures

4.1 Description of first aid measures

| | |
|-----------------------------------|--|
| General | : In all cases of doubt, or when symptoms persist, seek medical attention. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and seek medical advice. |
| Eye contact | : Remove contact lenses, irrigate copiously with clean, fresh water, holding the eyelids apart for at least 10 minutes and seek immediate medical advice. |
| Inhalation | : Remove to fresh air. Keep person warm and at rest. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. Seek medical attention. |
| Skin contact | : Remove contaminated clothing and shoes. Wash skin thoroughly with soap and water or use recognised skin cleanser. Seek medical attention if irritation persists. Do NOT use solvents or thinners. |
| Ingestion | : If swallowed, seek medical advice immediately and show the container or label. Keep person warm and at rest. Do NOT induce vomiting. |
| Protection of first-aiders | : No action shall be taken involving any personal risk or without suitable training. |

4.2 Most important symptoms and effects, both acute and delayed

Potential acute health effects

| | |
|---------------------|---|
| Eye contact | : No known significant effects or critical hazards. |
| Inhalation | : No known significant effects or critical hazards. |
| Skin contact | : No known significant effects or critical hazards. |
| Ingestion | : No known significant effects or critical hazards. |

Over-exposure signs/symptoms

| | |
|---------------------|---------------------|
| Eye contact | : No specific data. |
| Inhalation | : No specific data. |
| Skin contact | : No specific data. |
| Ingestion | : No specific data. |

4.3 Indication of any immediate medical attention and special treatment needed

| | |
|----------------------------|---|
| Notes to physician | : Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled. |
| Specific treatments | : No specific treatment. |

SECTION 5: Firefighting measures

5.1 Extinguishing media

| | |
|---------------------------------------|---|
| Suitable extinguishing media | : Use an extinguishing agent suitable for the surrounding fire. |
| Unsuitable extinguishing media | : None known. |

5.2 Special hazards arising from the substance or mixture

| | |
|---|--|
| Hazards from the substance or mixture | : In a fire or if heated, a pressure increase will occur and the container may burst. |
| Hazardous thermal decomposition products | : Decomposition products may include the following materials: carbon dioxide carbon monoxide |

5.3 Advice for firefighters

| | |
|---|---|
| Special protective actions for fire-fighters | : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. |
|---|---|

SECTION 5: Firefighting measures

- Special protective equipment for fire-fighters** : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode. Clothing for fire-fighters (including helmets, protective boots and gloves) conforming to European standard EN 469 will provide a basic level of protection for chemical incidents.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

- For non-emergency personnel** : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilt material. Put on appropriate personal protective equipment.
- For emergency responders** : If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

- 6.2 Environmental precautions** : Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

6.3 Methods and material for containment and cleaning up

- Small spill** : Stop leak if without risk. Move containers from spill area. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.
- Large spill** : Stop leak if without risk. Move containers from spill area. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations. Dispose of via a licensed waste disposal contractor.

- 6.4 Reference to other sections** : See Section 1 for emergency contact information.
See Section 8 for information on appropriate personal protective equipment.
See Section 13 for additional waste treatment information.

SECTION 7: Handling and storage

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

7.1 Precautions for safe handling

- Protective measures** : Put on appropriate personal protective equipment (see Section 8).
- Advice on general occupational hygiene** : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

7.2 Conditions for safe storage, including any incompatibilities

Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabelled containers. Use appropriate containment to avoid environmental contamination.

7.3 Specific end use(s)

- Recommendations** : Not available.

SECTION 7: Handling and storage

Industrial sector specific solutions : Not available.

SECTION 8: Exposure controls/personal protection

The information in this section contains generic advice and guidance. Information is provided based on typical anticipated uses of the product. Additional measures might be required for bulk handling or other uses that could significantly increase worker exposure or environmental releases.

8.1 Control parameters

Occupational exposure limits

No exposure limit value known.

Recommended monitoring procedures : If this product contains ingredients with exposure limits, personal, workplace atmosphere or biological monitoring may be required to determine the effectiveness of the ventilation or other control measures and/or the necessity to use respiratory protective equipment. Reference should be made to monitoring standards, such as the following: European Standard EN 689 (Workplace atmospheres - Guidance for the assessment of exposure by inhalation to chemical agents for comparison with limit values and measurement strategy) European Standard EN 14042 (Workplace atmospheres - Guide for the application and use of procedures for the assessment of exposure to chemical and biological agents) European Standard EN 482 (Workplace atmospheres - General requirements for the performance of procedures for the measurement of chemical agents) Reference to national guidance documents for methods for the determination of hazardous substances will also be required.

DNELs/DMELs

No DNELs/DMELs available.

PNECs

No PNECs available

8.2 Exposure controls

Appropriate engineering controls : Good general ventilation should be sufficient to control worker exposure to airborne contaminants.

Individual protection measures

Hygiene measures : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye/face protection : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. Use eye protection according to EN 166, designed to protect against liquid splashes. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: safety glasses with side-shields.

Skin protection

Hand protection : Use chemical resistant gloves classified under Standard EN 374: Protective gloves against chemicals and micro-organisms. Recommended: Butyl rubber gloves.

Body protection : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. EN ISO 13688

Other skin protection : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Respiratory protection : Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary according to EN529. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.

SECTION 8: Exposure controls/personal protection

Environmental exposure controls : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Appearance

| | |
|---|--|
| Physical state | : Liquid. |
| Colour | : Green. |
| Odour | : Sweetish. |
| Odour threshold | : Not available. |
| pH | : 9 |
| Melting point/freezing point | : Not available. |
| Initial boiling point and boiling range | : Lowest known value: 100°C (212°F) (water). |
| Flash point | : Closed cup: 101°C |
| Evaporation rate | : Not available. |
| Flammability (solid, gas) | : Not available. |
| Upper/lower flammability or explosive limits | : Not available. |
| Vapour pressure | : Not available. |
| Vapour density | : Not available. |
| Relative density | : 1.025 |
| Solubility(ies) | : Soluble in the following materials: cold water. |
| Partition coefficient: n-octanol/water | : Not available. |
| Auto-ignition temperature | : Not available. |
| Decomposition temperature | : Not available. |
| Viscosity | : Kinematic (room temperature): 1950.66 mm ² /s |
| Explosive properties | : Not available. |
| Oxidising properties | : Not available. |

9.2 Other information

No additional information.

SECTION 10: Stability and reactivity

| | |
|--|--|
| 10.1 Reactivity | : No specific test data related to reactivity available for this product or its ingredients. |
| 10.2 Chemical stability | : The product is stable. |
| 10.3 Possibility of hazardous reactions | : Under normal conditions of storage and use, hazardous reactions will not occur. |
| 10.4 Conditions to avoid | : No specific data. |
| 10.5 Incompatible materials | : No specific data. |
| 10.6 Hazardous decomposition products | : Under normal conditions of storage and use, hazardous decomposition products should not be produced. |

SECTION 11: Toxicological information

11.1 Information on toxicological effects

Acute toxicity

| Product/ingredient name | Result | Species | Dose | Exposure |
|------------------------------|-------------|---------|-------------|----------|
| 2-phenoxyethanol | LD50 Dermal | Rat | 14422 mg/kg | - |
| | LD50 Oral | Rat | 1260 mg/kg | - |
| 1,2-benzisothiazol-3(2H)-one | LD50 Oral | Rat | 1020 mg/kg | - |

Conclusion/Summary : Not available.

Acute toxicity estimates

| Route | ATE value |
|-------|--------------|
| Oral | 109410 mg/kg |

Irritation/Corrosion

| Product/ingredient name | Result | Species | Score | Exposure | Observation |
|------------------------------|--------------------------|---------|-------|-------------------------|-------------|
| 2-phenoxyethanol | Eyes - Moderate irritant | Rabbit | - | 6 milligrams | - |
| | Eyes - Severe irritant | Rabbit | - | 24 hours 250 Micrograms | - |
| | Skin - Mild irritant | Rabbit | - | 24 hours 500 milligrams | - |
| 1,2-benzisothiazol-3(2H)-one | Skin - Mild irritant | Human | - | 48 hours 5 Percent | - |

Conclusion/Summary : Not available.

Sensitisation

Conclusion/Summary : Not available.

Mutagenicity

Conclusion/Summary : Not available.

Carcinogenicity

Conclusion/Summary : Not available.

Reproductive toxicity

Conclusion/Summary : Not available.

Teratogenicity

Conclusion/Summary : Not available.

Specific target organ toxicity (single exposure)

Not available.

Specific target organ toxicity (repeated exposure)

Not available.

Aspiration hazard

Not available.

Information on likely routes of exposure : Not available.

Potential acute health effects

Eye contact : No known significant effects or critical hazards.
Inhalation : No known significant effects or critical hazards.
Skin contact : No known significant effects or critical hazards.
Ingestion : No known significant effects or critical hazards.

Symptoms related to the physical, chemical and toxicological characteristics

Eye contact : No specific data.

SECTION 11: Toxicological information

| | |
|---------------------|---------------------|
| Inhalation | : No specific data. |
| Skin contact | : No specific data. |
| Ingestion | : No specific data. |

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Short term exposure

| | |
|------------------------------------|------------------|
| Potential immediate effects | : Not available. |
| Potential delayed effects | : Not available. |

Long term exposure

| | |
|------------------------------------|------------------|
| Potential immediate effects | : Not available. |
| Potential delayed effects | : Not available. |

Potential chronic health effects

Not available.

| | |
|------------------------------|---|
| Conclusion/Summary | : Not available. |
| General | : No known significant effects or critical hazards. |
| Carcinogenicity | : No known significant effects or critical hazards. |
| Mutagenicity | : No known significant effects or critical hazards. |
| Teratogenicity | : No known significant effects or critical hazards. |
| Developmental effects | : No known significant effects or critical hazards. |
| Fertility effects | : No known significant effects or critical hazards. |

Other information : Not available.

SECTION 12: Ecological information

12.1 Toxicity

| Product/ingredient name | Result | Species | Exposure |
|------------------------------|---|--|----------------------|
| 2-phenoxyethanol | Acute LC50 344000 to 352000 µg/l Fresh water | Fish - Pimephales promelas | 96 hours |
| 1,2-benzisothiazol-3(2H)-one | Acute EC50 1.5 mg/l | Daphnia - Daphnia magna | 48 hours |
| | Acute EC50 97 ppb Fresh water | Daphnia - Daphnia magna | 48 hours |
| | Acute IC50 0.067 mg/l | Algae - Pseudokirchneriella subcapitata | 72 hours |
| | Acute LC50 >10 mg/l Fresh water | Crustaceans - Ceriodaphnia dubia | 48 hours |
| | Acute LC50 1.3 mg/l Acute LC50 167 ppb Fresh water | Fish - Ochorhynchus mykiss Fish - Oncorhynchus mykiss | 96 hours 96 hours |

Conclusion/Summary : Not available.

12.2 Persistence and degradability

Conclusion/Summary : Not available.

12.3 Bioaccumulative potential

| Product/ingredient name | LogP _{ow} | BCF | Potential |
|-------------------------|--------------------|--------|-----------|
| 2-phenoxyethanol | 1.107 | 0.3493 | low |

12.4 Mobility in soil

| | |
|--|------------------|
| Soil/water partition coefficient (K_{oc}) | : Not available. |
| Mobility | : Not available. |

Date of issue/Date of revision : 11/04/2022

Version : 4

8/11

SECTION 12: Ecological information

12.5 Results of PBT and vPvB assessment

PBT : Not applicable.
vPvB : Not applicable.

12.6 Other adverse effects : No known significant effects or critical hazards.

SECTION 13: Disposal considerations

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

13.1 Waste treatment methods

Product

Methods of disposal : The generation of waste should be avoided or minimised wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements.
 Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction.

Hazardous waste : Within the present knowledge of the supplier, this product is not regarded as hazardous waste, as defined by EU Directive 2008/98/EC.

European waste catalogue (EWC)

| Code number | Waste designation |
|--------------|--|
| EWC 08 01 20 | aqueous suspensions containing paint or varnish other than those mentioned in 08 01 19 |

Packaging

Methods of disposal : Dispose of containers contaminated by the product in accordance with local or national legal provisions. Dispose of via a licensed waste disposal contractor. Incineration or landfill should only be considered when recycling is not feasible.

Special precautions : This material and its container must be disposed of in a safe way. Empty containers or liners may retain some product residues. Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers.

SECTION 14: Transport information

| | ADR/RID | IMDG | IATA |
|--|----------------|----------------|----------------|
| 14.1 UN number | Not regulated. | Not regulated. | Not regulated. |
| 14.2 UN proper shipping name | - | - | - |
| 14.3 Transport hazard class(es) | - | - | - |
| 14.4 Packing group | - | - | - |
| 14.5 Environmental hazards | No. | No. | No. |
| Additional information | - | - | - |

SECTION 14: Transport information

IMDG Code Segregation group : Not applicable.

14.6 Special precautions for user : **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

14.7 Transport in bulk according to Annex II of Marpol and the IBC Code : Not available.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

EU Regulation (EC) No. 1907/2006 (REACH)

Annex XIV - List of substances subject to authorisation

Annex XIV

Substances of very high concern

None of the components are listed.

Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles : Not applicable.

Other EU regulations

Europe inventory : Not determined.

Special packaging requirements

Containers to be fitted with child-resistant fastenings : Not applicable.

Tactile warning of danger : Not applicable.

Ozone depleting substances (1005/2009/EU)

Not listed.

Prior Informed Consent (PIC) (649/2012/EU)

Not listed.

National regulations

References : Conforms to Regulation (EC) No. 1907/2006 (REACH), Annex II and Regulation (EC) No. 1272/2008 (CLP)

15.2 Chemical safety assessment : No Chemical Safety Assessment has been carried out.

SECTION 16: Other information

🔍 Indicates information that has changed from previously issued version.

Abbreviations and acronyms : ATE = Acute Toxicity Estimate
 CLP = Classification, Labelling and Packaging Regulation [Regulation (EC) No. 1272/2008]
 DMEL = Derived Minimal Effect Level
 DNEL = Derived No Effect Level
 EUH statement = CLP-specific Hazard statement
 PBT = Persistent, Bioaccumulative and Toxic
 PNEC = Predicted No Effect Concentration
 RRN = REACH Registration Number

Date of issue/Date of revision : 11/04/2022

Version : 4

10/11

SECTION 16: Other information

vPvB = Very Persistent and Very Bioaccumulative

Procedure used to derive the classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]

| Classification | Justification |
|--|---|
| Not classified. | |
| Full text of abbreviated H statements : H302 H315 H317 H318 H319 H400 H410 | Harmful if swallowed. Causes skin irritation. May cause an allergic skin reaction. Causes serious eye damage. Causes serious eye irritation. Very toxic to aquatic life. Very toxic to aquatic life with long lasting effects. |
| Full text of classifications [CLP/GHS] : Acute Tox. 4, H302 Aquatic Acute 1, H400 Aquatic Chronic 1, H410 Eye Dam. 1, H318 Eye Irrit. 2, H319 Skin Irrit. 2, H315 Skin Sens. 1, H317 | ACUTE TOXICITY (oral) - Category 4 ACUTE AQUATIC HAZARD - Category 1 LONG-TERM AQUATIC HAZARD - Category 1 SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 1 SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 2 SKIN CORROSION/IRRITATION - Category 2 SKIN SENSITIZATION - Category 1 |

Date of printing : 11/04/2022

Date of issue/ Date of revision : 11/04/2022

Date of previous issue : 09/08/2019

Version : 4

Notice to reader

IMPORTANT NOTE: the information contained in this data sheet (as may be amended from time to time) is not intended to be exhaustive and is presented in good faith and believed to be correct as of the date on which it is prepared. It is the user's responsibility to verify that this data sheet is current prior to using the product to which it relates.

Persons using the information must make their own determinations as to the suitability of the relevant product for their purposes prior to use. Where those purposes are other than as specifically recommended in this safety data sheet, then the user uses the product at their own risk.

MANUFACTURER'S DISCLAIMER: the conditions, methods and factors affecting the handling, storage, application, use and disposal of the product are not under the control and knowledge of the manufacturer. Therefore the manufacturer does not assume responsibility for any adverse events which may occur in the handling, storage, application, use, misuse or disposal of the product and, so far as permitted by applicable law, the manufacturer expressly disclaims liability for any and all loss, damages and/or expenses arising out of or in any way connected to the storage, handling, use or disposal of the product. Safe handling, storage, use and disposal are the responsibility of the users. Users must comply with all applicable health and safety laws.

Unless we have agreed to the contrary, all products are supplied by us subject to our standard terms and conditions of business, which include limitations of liability. Please make sure to refer to these and / or the relevant agreement which you have with AkzoNobel (or its affiliate, as the case may be).

© AkzoNobel